## **Dial Indicator Applications**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

#### **Dial Snap Gage**



# Optional accessories Dial protection cover: 21DZA000 Recommended dial indicators 2046SB: Dial indicator (Graduation: 0.01 mm) 2109SB-10: Dial indicator (Graduation: 0.001 mm)

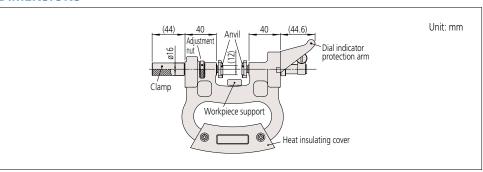
#### **SPECIFICATIONS**

| Metric    | ı             |                     |                         | ·  |
|-----------|---------------|---------------------|-------------------------|--|
| Order No. | Range<br>(mm) | Parallelism<br>(µm) | Measuring force*<br>(N) | Recommended dial indicator (optional)                                |
| 201-101   | 0 - 25        | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-102   | 25 - 50       | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-103   | 50 - 75       | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-104   | 75 - 100      | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-105   | 100 - 125     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-106   | 125 - 150     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-107   | 150 - 175     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-108   | 175 - 200     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-109   | 200 - 225     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-110   | 225 - 250     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-111   | 250 - 275     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |
| 201-112   | 275 - 300     | 5                   | 15±3                    | <b>2046SB</b> (0.01 mm reading), <b>2109SB-10</b> (0.001 mm reading) |

| Inch      |               |                     |                         |  |
|-----------|---------------|---------------------|-------------------------|--|
| Order No. | Range<br>(in) | Parallelism<br>(in) | Measuring force*<br>(N) | Recommended dial indicator (optional)  |
| 201-151   | 0 - 1         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-152   | 1 - 2         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-153   | 2 - 3         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-154   | 3 - 4         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-155   | 4 - 5         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-156   | 5 - 6         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-157   | 6 - 7         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-158   | 7 - 8         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-159   | 8 - 9         | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-160   | 9 - 10        | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-161   | 10 - 11       | 0.0002              | 15±3                    | 2803SB-10 (0.0001 inch reading)        |
| 201-162   | 11 - 12       | 0.0002              | 15±3                    | <b>2803SB-10</b> (0.0001 inch reading) |

<sup>\*</sup> Measuring force is that force present before an indicator is installed and is determined at the point where the spindle is retracted 1 mm from the rest position.

#### **DIMENSIONS**





### **Stands**

Comparison measuring instruments which ensure high quality, high accuracy and reliability.

#### **SERIES 7 — Magnetic Stands**

- Mitutoyo's Magnetic Stands clamp to iron or steel surfaces with a strong magnetic force that is switchable ON or OFF to allow easy mounting and dismounting.
- The swivel holder supplied with each stand accepts two or three of the standard stem sizes (see specifications on next page for details).
- In addition, models 7014-10, 7014E-10, 7031B, 7032B and 7033B have a dovetail groove in the swivel holder for attaching dial test indicators that are equipped with a dovetail.



7032B

7031B