## Mitutoyo

Mitutoyo Quality

## Lever-Type Dial Indicators DIAL TEST INDICATORS

## Mitutoyo

MADE IN JAPAN
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# Enhanced Durability, Sensitivity and Readability <br> NEU <br> Products 

## Stylus length is marked on the dial face

- Stylus length is marked on the dial face to assist customers when ordering replacement styli.
- The QR code is used by the factory to accurately match the inspection certificate to the test indicator.


- Limit hands (optional) can be attached to the bezel, allowing easy identification of the upper and lower limits of tolerance.



## ø8/ø9.52 stem to fit dovetails is a standard accessory

- A ø8mm (ø0.315 in) plain stem (21CAB104) for the Metric models or a $\varnothing 9.52 \mathrm{~mm}$ ( $03 / 8$ in) plain stem (21CAB105) for the Inch models that attaches to any dovetail on the frame is supplied as a standard accessory. Other sizes are available as optional accessories:


## certificate provided



## Extended stylus length for $0.001 \mathrm{~mm}, 0.002 \mathrm{~mm}$, and 0.0001 " graduation models

- Longer styli for the most sensitive indicators allow access to difficult-to-measure features.
0.001 mm graduation models: L2 now 15.2 mm , was 11.2 mm 0.002 mm graduation models: L2 now 11.2 mm , was 9.4 mm 0.0001 in graduation models: L2 now 0.61 in, was 0.45 in



## Ruby ball-tipped stylus added

- A ruby tip has wear-resistance several times greater than a carbide tip and, since it is nonconductive, it can be used safely on an electrical discharge machine.



## Enhanced Durability, Sensitivity and Readability

## Improved readability

- Using universal fonts, changing dial face color and reviewing the relationship between pointer and scale marks have drastically improved readability.


## Crystal for readability

- Glare-free flat crystal face allows easy reading of graduations.


New

## Prevents dust and oil from penetrating the dial face

- The 0 -ring seal on the bezel provides smooth rotation and prevents dust and oil from penetrating the dial face.


## Bonded bezel and crystal

- Bonding the bezel and crystal eliminates a gap
for cutting fluid or oil to penetrate the dial face.


## Parts

## Prevents bezel detachment

- A flange prevents the bezel from unintentionally being removed during handling.



## Choice of dial position

Four models are available, each with a different orientation of the dial to allow the best visibility in any situation.

- Horizontal (standard model) - dial is on top of the frame.
- Vertical: dial is on the end of the frame.
- Horizontal ( $20^{\circ}$ tilted face): dial is on top of the frame but tilted $20^{\circ}$.
- Parallel: dial is on the side of the frame.



## Multi-layer coatings on the crystal

- Hard, antifouling and non-glare coatings on the crystal inhibit scratches, contamination and glare on the surface.


## Improved stylus bearing

- The conventional method of mounting the stylus pivot bearing screw in the frame is prone to loosen with prolonged use. A unique sub-plate structure has been incorporated in all models to eliminate this issue.


Stylus bearing screw held in frame.

Stylus bearing screw held in sub-plate.


Indicator trackability depends on maintaining gear-train stability

- The ability of the indicator to track small changes in displacement deteriorates with prolonged use due to minute changes in clearance between the gears. Redesigned mounting for the gears enables the ability to maintain good trackability.

Metric Wide variations of models conform to the required accuracy, range and surface of workpieces.


Contact point No. 137557


Contact point No. 103006


513-424-10E/513-424-10A/ 513-424-10T
5 Standard
Double scale spacing
( Carbide contact
point (Anti-magnet)


513-478-10E
(non-magnet)
Standard
Souble scale spacing

513-466-10E
Small face diameter
Double scale spacing
O Compact
(@) Carbide contact point (Anti-magnet)
-


$$
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$$

$$
\begin{array}{|l|}
\hline \text { Graduation: } 0.01 \mathrm{~mm} \\
\text { Range: } 0.8 \mathrm{~mm} \\
\hline
\end{array}
$$

513-404-10E/513-404-10A/
513-404-10T/513-404-10C

| 5 | Standard |
| :--- | :--- |
| $\Omega$ | Carbide contact |
| point (Anti-magnet) |  |



Contact point No. 103006



Graduation: 0.01 mm Range: 0.5 mm

513-414-10E/513-414-10A/ 513-414-10T
[7] Long stylus
(1) Carbide contact point (Anti-magnet)
D Double scale spacing


513-474-10E
$+\ddagger+$ Ruby contact point (non-magnet)
5 Standard

$$
\text { Range: } 0.8 \mathrm{~mm}
$$

## 513-464-10E

Small face diameter
© Compact
(@) Carbide contact point (Anti-magnet)


513-415-10E/513-415-10A/ 513-415-10T
[7] Long stylus
@ Carbide contact point (Anti-magnet)



Contact point No. 133195


Contact point No. 21CZA204



513-402-10E/513-402-10T
5 Standard
(A) Carbide contact point (Anti-magnet)


513-472-10E
5 Standard
Ruby contact point (non-magnet)


Graduation: 0.0005 in Range: 0.03 in

513-412-10E/513-412-10T !-! Long stylus
@ Carbide contact point (Anti-magnet)


Graduation: 0.0005 in Range: 0.03 in

512-479-10E
[FI] Long stylus
Ruby contact point (non-magnet)


Contact point No. 133195


Contact point No. 21CZB064


Contact point No. 21CZB112



513-462-10E
© Compact
@ Carbide contact point (Anti-magnet)


513-403-10E/513-403-10T
5 Standard
(๑) Anti-magnet (non-magnet)


Graduation: 0.0001 in Range: 0.008 in

513-473-10E
5 Standard
$+{ }_{++}^{++}$Ruby contact point (non-magnet)


Graduation: 0.0001 in Range: 0.008 in

513-463-10E
© Compact
@ Carbide contact point (Anti-magnet)

Metric/Inch


Inch/Metric


Graduation: $0.0005 \mathrm{in} / 0.01 \mathrm{~mm}$ Range: $0.03 \mathrm{in} / 0.7 \mathrm{~mm}$

513-406-10E/513-406-10T
@ Carbide contact point (Anti-magnet)

DIMENSIONS
Vertical

Horizontal (Standard model)

## SPECIFICATIONS



## Inch

| Order No. |  |  | Graduation | Range | Dial reading | Indication accuracy |  |  | Mass | Measuring force |  |  | $\begin{aligned} & \frac{3}{2} \\ & \hat{\hbar} \\ & 0 \\ & \vdots \\ & \vdots \\ & \end{aligned}$ |  | 0$\stackrel{0}{0}$00$\stackrel{0}{0}$$\stackrel{0}{0}$000.066 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic set | Plus set | Full set |  |  |  | One rev. | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-402-10E | - | 513-402-10T | 0.0005 in | 0.03 in | 0-15-0 | $\pm 0.0005$ in | 0.0002 in | 0.0002 in | 45 g | 0.3 N or less |  |  |  | $\checkmark$ |  |  | $\checkmark$ |  |
| 513-472-10E | - | - |  |  |  |  |  |  |  |  |  |  |  | $\checkmark$ |  |  |  | $\checkmark$ |
| 513-412-10E | - | 513-412-10T |  |  |  |  |  |  |  | 0.2 N or less |  |  | $\checkmark$ |  |  |  | $\checkmark$ |  |
| 513-479-10E | - | - |  |  |  |  |  |  |  |  |  |  | $\checkmark$ |  |  |  |  | $\checkmark$ |
| 513-462-10E | - | - |  |  |  |  |  |  | 41 g | 0.3 N or less |  |  |  |  |  | $\checkmark$ | $\checkmark$ |  |
| 513-403-10E | - | 513-403-10T | 0.0001 in | 0.008 in | 0-4-0 | $\pm 0.0001$ in | 0.0001 in | 0.00004 in | 45 g |  |  |  |  | $\checkmark$ |  |  | $\checkmark$ |  |
| 513-473-10E | - | - |  |  |  |  |  |  |  |  |  |  |  | $\checkmark$ |  |  |  | $\checkmark$ |
| 513-463-10E | - | - |  |  |  |  |  |  | 41 g |  |  |  |  |  |  | $\checkmark$ | $\checkmark$ |  |


| Metric/Inc |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Order No. |  |  | Graduation | Range | Dial reading | Indication accuracy |  |  |  | Mass | Measuring force |  |  |  | $\begin{aligned} & \text { 유 } \\ & \text { O} \\ & \\ & \\ & \hline \end{aligned}$ |  |  |  |  |
| Basic set | Plus set | Full set |  |  |  | Measuring range | 10 scale divisions | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-409-10E | - | 513-409-10T | $\begin{array}{\|c\|} \hline 0.002 \mathrm{~mm} \\ 10.0001 \mathrm{in} \\ \hline \end{array}$ | $\begin{gathered} 0.2 \mathrm{~mm} \\ 0.0076 \mathrm{in} \end{gathered}$ | $\begin{array}{\|c\|} \hline 0-10-0 \\ 10-38-0 \\ \hline \end{array}$ | $4 \mu \mathrm{~m}$ | $2 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | $1 \mu \mathrm{~m}$ | 45 g | 0.3 N or less |  |  |  |  |  |  | $\checkmark$ | $\checkmark$ |



[^0]Parallel (The scale can be read from the front, with the contact
point pivoting in a plane parallel to that of the dial face.)


| Order No. |  |  | Graduation | Range | Dial reading | Indication accuracy |  |  |  | Mass | Measuring force |  |  | $\begin{aligned} & \frac{n}{2} \\ & \frac{1}{\hbar} \\ & 0 \\ & \vdots \\ & B \end{aligned}$ |  |  | $\begin{array}{\|c} \begin{array}{c} U \\ 0 \\ \vdots \\ 0 \\ 0 \\ 0 \\ \hline 0 \end{array} \\ \hline \end{array}$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic set | Plus set | Full set |  |  |  | Measuring range | 10 scale divisions | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-484-10E | 513-484-10A | 513-484-10T | 0.01 mm | 0.8 mm | 0-40-0 | 9 mm | $5 \mu \mathrm{~m}$ | $4 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | 53 g | 0.3 N or less |  |  |  |  |  |  | $\checkmark$ |  |
| 513-485-10E | - | - | 0.002 mm | 0.2 mm | 0-100-0 | $4 \mu \mathrm{~m}$ | $2 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | $1 \mu \mathrm{~m}$ |  |  |  |  |  |  |  |  | $\checkmark$ |  |
| 513-486-10E | - | - | 0.01 mm | 0.5 mm | 0-25-0 | $6 \mu \mathrm{~m}$ | $5 \mu \mathrm{~m}$ | $4 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ |  |  |  |  |  |  | $\checkmark$ |  | $\checkmark$ |  |



* Stem with $\varnothing 6$ dovetail groove is not included in the mass.
* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.


## DIMENSIONS

* No dovetail in the back.



## SPECIFICATIONS

## Metric

| Order No. |  |  | Graduation | Range | Dial reading | Indication accuracy |  |  |  | Mass | Measuring force |  |  | $\begin{aligned} & \frac{3}{2} \\ & \text { 菏 } \\ & \vdots \\ & \vdots \\ & \vdots \\ & \hline \end{aligned}$ | 뮹드NU |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic set | Plus set | Full set |  |  |  | Measuring range | 10 scale divisions | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-454-10E | 513-454-10A | 513-454-10T | 0.01 mm | 0.8 mm | 0-40-0 | 9 $\mu \mathrm{m}$ | $5 \mu \mathrm{~m}$ | $4 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | 46 g | 0.3 N or less |  |  |  |  |  |  | $\checkmark$ |  |
| 513-455-10E | 513-455-10A | 513-455-10T | 0.002 mm | 0.2 mm | 0-100-0 | $4 \mu \mathrm{~m}$ | $2 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | $1 \mu \mathrm{~m}$ |  |  |  |  |  |  |  |  | $\checkmark$ |  |
| 513-456-10E | - | - | 0.01 mm | 0.5 mm | 0-25-0 | $6 \mu \mathrm{~m}$ | $5 \mu \mathrm{~m}$ | $4 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ |  |  |  |  |  |  | $\checkmark$ |  | $\checkmark$ |  |

Inch

| Order No. |  |  | Graduation | Range | Dial reading | Indication accuracy |  |  | Mass | Measuring force |  |  | $\begin{aligned} & \frac{3}{2} \\ & 0 \\ & 0 \\ & 5 \\ & B \end{aligned}$ |  |  | $\left\lvert\, \begin{gathered} \dot{0} \\ 0 \\ \vdots \\ \vdots \\ 0 \\ 0 \\ 0 \end{gathered}\right.$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic set | Plus set | Full set |  |  |  | Measuring range | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-452-10E | - | 513-452-10T | 0.0005 in | 0.03 in | 0-15-0 | $\pm 0.0005$ in | 0.0002 in | 0.0002 in | 46 g | 0.3 N or less |  |  |  |  |  |  | $\checkmark$ |  |
| 513-453-10E | - | 513-453-10T | 0.0001 in | 0.008 in | 0-4-0 | $\pm 0.0001$ in | 0.0001 in | 0.00004 in |  |  |  |  |  |  |  |  | $\checkmark$ |  |

* Stem with $\varnothing 6$ dovetail groove is not included in the mass.
* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.

DIMENSIONS



Contact point No. 133195



513-444-10E/513-444-10A/
513-444-10T
3 With revolution counter
(๑) Carbide contact point (Anti-magnet)


513-442-10A/513-442-10T
3 With revolution counter
(๑) Carbide contact point (Anti-magnet)

513-446-10A/513-446-10T
3 With revolution counter
[-] Long stylus
(๑) Carbide contact point (Anti-magnet)


513-443-10A/513-443-10T
(4) With revolution counter
(๑) Carbide contact point (Anti-magnet)
 point(Ant magnet)


Contact point No. 103011

Contact point No. 133195



513-445-10E/513-445-10A/ 513-445-10T
(2) With revolution counter
( Carbide contact point (Anti-magnet)


Graduation: 0.0005 in
Range: 0.06 in

## 513-442-16A/513-442-16T

(7) With revolution counter
@ Carbide contact point (Anti-magnet)


Graduation: 0.0005 in
Range: 0.06 in
513-446-16A/513-446-16T
(3) With revolution counter
In Long stylus
@ Carbide contact point (Anti-magnet)


513-443-16A/513-443-16T
$\triangle$ With revolution counter
(๑) Carbide contact point (Anti-magnet)

## SPECIFICATIONS

## Metric

| Order No. |  |  | Graduation | Range | $\begin{gathered} \text { Dial } \\ \text { reading } \end{gathered}$ | Indication accuracy |  |  |  | Mass | Measuring force |  |  |  |  | (2) Double scale spacing |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Basic set | Plus set | Full set |  |  |  | Measuring range | 10 scale divisions | Hysteresis | Repeatability |  |  |  |  |  |  |  |  |  |  |
| 513-444-10E | 513-444-10A | 513-444-10T | 0.01 mm | 1.6 mm | 0-40-0 | $16 \mu \mathrm{~m}$ | $5 \mu \mathrm{~m}$ | $5 \mu \mathrm{~m}$ | $3 \mu \mathrm{~m}$ | 48 g | 0.3 N or less |  | $\checkmark$ |  |  |  |  | $\checkmark$ |  |
| 513-445-10E | 513-445-10A | 513-445-10T | 0.002 mm | 0.4 mm | 0-100-0 | $6 \mu \mathrm{~m}$ | $2 \mu \mathrm{~m}$ | $4 \mu \mathrm{~m}$ | $1 \mu \mathrm{~m}$ |  |  |  | $\checkmark$ |  |  |  |  | $\checkmark$ |  |



* Stem with $\varnothing 6$ dovetail groove is not included in the mass.
* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.


## DIMENSIONS




Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.


Find additional product literature and our product catalog
www.mitutoyo.com

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## Mitutoyo

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Mason, Ohio
Plymouth, Michigan
City of Industry, California
Birmingham, Alabama
Renton, Washington
Houston, Texas


[^0]:    * Stem with $\varnothing 6$ dovetail groove is not included in the mass.
    * Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.

