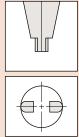
# ABS**o**lute









Radiused jaws for accurate ID measurement

#### **Technical Data**

• Accuracy: Refer to the list of specifications.

(excluding quantizing error for Digimatic models)

• Resolution: 0.01 mm or 0.0005 in/0.01 mm

Display: LCD

 Scale type: ABSOLUTE electromagnetic induction linear encoder

• Max. response speed: Unlimited

SR44 (1 pc), 938882, Battery:

for initial operational checks (standard accessory)

Battery life: Approx. 5 years under normal use (1 year: 300 mm models)

(3.5 years: over 300 mm models)

• Dust/Water protection level: IP67\* (models up to 300 mm) Rustproofing shall be applied after use if caliper was in contact with coolant.

### **Optional Accessories**

For details, refer to page D-38.

• 959143: Data hold unit

Connecting cables for IT/DP/MUX

05CZA624: SPC cable with data button (1 m)\* 05CZA625: SPC cable with data button (2 m)\* 959149: SPC cable with data button (1 m)

959150: SPC cable with data button (2 m)

USB Input Tool Direct

**06AFM380A**: SPC cable for **USB-ITN-A** (2 m)\* **06AFM380C**: SPC cable for **USB-ITN-C** (2 m)

Connecting cables for U-WAVE-T

**02AZD790A**: SPC cable with data button (160 mm)

02AZE140A: SPC cable for foot switch

### Wireless Data Output U-WAVEIII

• U-WAVE-TC: 264-620 (IP67 type) 264-621 (Buzzer type)

Connecting unit for U-WAVE-TC:

**02AZF310** (IP67 type)

Note: IP67 model is water/dust-proofed suitable for the factory floor.

Buzzer type is not water/dust-proofed.

Refer to page A-15 for details.

\* For IP67 models (up to 300 mm)

## **ABSOLUTE Digimatic Caliper** 550 Series — with Nib Style Jaws



- Offers a resolution of 0.01 mm with corresponding accuracy.
- Incorporates an Absolute measurement system. No need to reset the origin after switching on. (Refer to page D-8 for a description of Absolute measurement.)
- Order No. 550-301-20, 550-331-10, 550-**311-20** and **550-341-10**: IP67 (Rustproofing shall be applied after use if caliper was in contact with coolant.)
- Allows integration into statistical process control and measurement systems for models with measurement data output connector. Refer to page A-3.

• ID measurement value: displayed value + (a compensation value displayed on the main unit). OFFSET switch allows to input a compensation value so that the measurement value can be read directly (Order No. 550-301-20, 550-331-20, 550-311-20 and 550-341-10). Preset function allows to set a desired starting point (Order No. 550-331-10 and 550-341-10).



### **SPECIFICATIONS**

Metric Metric									
	Order No.	Range (mm)*	Accuracy (mm)	Remarks					
	550-301-20	0 - 200 (10.1 - 210)	±0.03	IP67					
	550-331-10	0 - 300 (10.1 - 310)	±0.04	IP67, with offset/preset function for easy inside measurement					
	550-203-10	0 - 450 (20.1 - 470)	±0.05	_					
	550-205-10	0 - 600 (20.1 - 620)	±0.05	_					
	550-207-10	0 - 1000 (20.1 - 1020)	±0.07	_					

<sup>\* ( ):</sup> Inside measurement

Note: Series 550 is not equipped with a depth bar.

### Inch / Metric

	Order No.	Order No. Range (in)*		Remarks		
I	550-311-20	0 - 8 (0.404 - 8.4)	±0.0015	IP67		
	550-341-10	0 - 12 (0.404 - 12.4)		IP67, with offset/preset function for easy inside measurement		
	550-223-10	0 - 18 (0.504 - 18.5)	±0.002	_		
Ī	550-225-10	0 - 24 (0.504 - 24.5)		_		
	550-227-10	0 - 40 (0.504 - 40.2)	±0.003	_		

<sup>\* ( ):</sup> Inside measurement

Note: Series 550 is not equipped with a depth bar.

### **DIMENSIONS**

	Range (mm)	D	G	S	W	Н	t	R
	0 - 200	60	5	8	76	16	3	5
Ī	0 - 300	75	3	12	95	20	3.8	
	0 - 450	100		18	125	25	_	
Ī	0 - 600		10	10	125	23	6	10
	0 - 1000	140		24	172	32	8	

