

Reamers

Endmills

Drills

Countersinks/  
Counterbores

Metal  
Slitting Saws

Cutters

Straight

Helical

POWERFUL  
REAMER

End Cutting

Hard

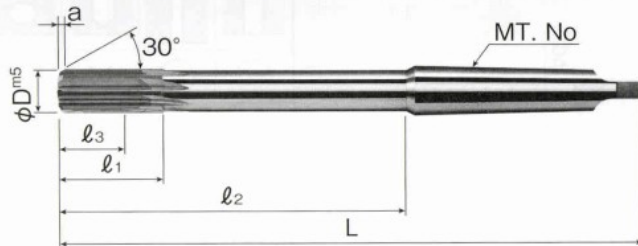
# BCCRT

超硬チャッキングリーマ(モールステーバシャンク)

Top Solid Carbide Chucking Reamers (MT Shank)

●先ムクタイプで、モールステーバシャンク仕様  
Top-solid type with morse taper shank

●刃径より細い首径により深穴加工が可能  
Because neck diameter is smaller than diameter, then suitable for deep hole processing.



製品略号 Product code	材質 Material	ネジレ角 Helix Angle	刃径公差 Dia. Tolerance	表面処理 Surface Treatment	切削条件 Cutting Conditions
BCCRT	先ムク TOP SOLID	直刃 Straight	m5		P188

下穴の状態 Prepared Hole			
貫通穴 Through	深穴 Deep	止り穴 Stop	楕円 Ellipse
○	○	×	×

品番 Product No.	寸法 Size								標準価格 Standard price ¥
	刃径 D	刃長 l <sub>1</sub>	超硬長 l <sub>3</sub>	首下長 l <sub>2</sub>	全長 L	シャンク No	喰付長さ a	刃数 NT	
BCCRT125	12.5	36	26	113	180	MT1	1.3	6	18,500
BCCRT130	13.0	36	26	113	180	MT1	1.3	8	18,500
BCCRT135	13.5	36	26	113	180	MT1	1.3	8	19,000
BCCRT140	14.0	36	26	113	180	MT1	1.5	8	19,000
BCCRT145	14.5	36	26	118	200	MT2	1.5	8	20,600
BCCRT150	15.0	36	26	118	200	MT2	1.5	8	20,600
BCCRT155	15.5	37	27	123	205	MT2	1.5	8	21,100
BCCRT160	16.0	37	27	123	205	MT2	1.5	8	21,100
BCCRT165	16.5	37	27	123	205	MT2	1.5	8	21,800
BCCRT170	17.0	37	27	123	205	MT2	1.5	8	21,800
BCCRT175	17.5	37	27	128	210	MT2	1.5	8	22,400
BCCRT180	18.0	37	27	128	210	MT2	1.5	8	22,400
BCCRT185	18.5	37	27	128	210	MT2	1.5	8	23,400
BCCRT190	19.0	37	27	128	210	MT2	1.5	8	23,400
BCCRT195	19.5	37	27	138	220	MT2	1.5	8	24,100
BCCRT200	20.0	37	27	138	220	MT2	1.5	8	24,100
BCCRT205	20.5	41	31	148	230	MT2	1.5	8	25,200
BCCRT210	21.0	41	31	148	230	MT2	1.5	8	25,200
BCCRT215	21.5	41	31	148	230	MT2	1.5	8	25,800
BCCRT220	22.0	41	31	148	230	MT2	1.5	8	25,800
BCCRT225	22.5	41	31	158	240	MT2	1.5	8	27,400
BCCRT230	23.0	41	31	158	240	MT2	1.5	8	27,400
BCCRT235	23.5	41	31	149	250	MT3	1.5	8	30,000
BCCRT240	24.0	41	31	149	250	MT3	1.5	8	28,200
BCCRT245	24.5	41	31	154	255	MT3	1.5	8	32,600
BCCRT250	25.0	41	31	154	255	MT3	1.5	8	32,200
BCCRT255	25.5	41	31	154	255	MT3	1.5	10	35,400
BCCRT260	26.0	41	31	154	255	MT3	1.5	10	33,900
BCCRT265	26.5	41	31	154	255	MT3	1.5	10	38,000
BCCRT270	27.0	41	31	154	255	MT3	1.5	10	37,400
BCCRT275	27.5	46	36	159	260	MT3	1.5	10	46,800
BCCRT280	28.0	46	36	159	260	MT3	1.5	10	44,500
BCCRT285	28.5	46	36	159	260	MT3	1.5	10	49,400
BCCRT290	29.0	46	36	159	260	MT3	1.5	10	47,600
BCCRT295	29.5	46	36	159	260	MT3	1.5	10	49,400
BCCRT300	30.0	46	36	159	260	MT3	1.5	10	49,400