

►Details : J40

Centering/Chamfering Tool

C-CENTERING CUTTER

Registered Design

- A multifunction cutter capable of both centering and chamfering
(Centering is not available with the 3-insert type.)

- Negative insert tip shape dramatically improves the life



Centering Angle
90° & 120°

**Prevents chipping during centering**

Since the nose radius on the insert is a negative shape, it resists chipping and extends the life of the insert.

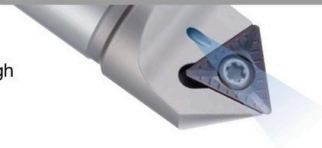
**Effective for traverse chamfering (3-insert type)**

3-insert type with maximum chamfering width of C9. Effectively reduces machining time.

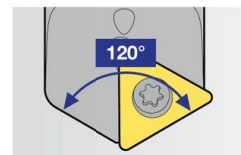
Max.
chamfering width
C9

**Immediate chip evacuation with coolant**

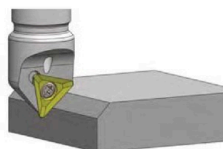
The coolant hole allows cooling of the cutting edge, which reaches high temperatures during centering in particular, and enables immediate chip evacuation.

**Centering Angle 120° Type Available**

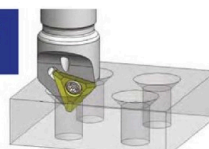
Centering angle near the drill's centering part reduces the drill's consumption.

**A variety of machining available**

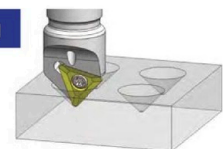
Chamfering
(Side)



Chamfering
(Hole)



Centering



(Centering is not available with the 3-insert type.)