#### FORMASTER

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Electroplated grinding wheels designed for low grinding resistance, high form accuracy and long service life.

#### Features

- 1. Reduced grinding resistance Improved grain fixing accuracy to reduce the grinding resistance from the beginning.
- 2. High form accuracy
- Our original truing technology can achieve ±5 µm.\*
- 3. Prolonged Tool Life

The active abrasives have been uniformalized to increase the tool life 1.7 times.

#### In-house machining results Magnetic substance (ferrite)

Life increased 1.7 times from the conventional tools.



#### In-house machining results Ferrous material

Our original truing technology can achieve profile accuracy of  $\pm 5 \ \mu m$ .



## Superiority of FORMASTER

Compared with A.L.M.T. conventional tools Higher accuracy, longer life and higher cutting ability



### Applications

Form grinding of automotive ferrous parts, aircraft heat-resistant alloys, motor core magnetic materials, etc.

## Standard manufacturable range

Abrasive grain	Diamond and cBN
Grain size	#60 ~ #170
Tool diameter	ø30 ~ 300

\* Depending on specifications, some wheel designs may be not be manufactured. If you require specific specifications please consult with us.

## In-house machining results Heat-resistant alloys

Grinding resistance is reduced by half, and grinding ratio improved 3 times.

