

(Diameters up to $\phi 880$ can be used when using Insert Holder **ENH7-3**.)

DUAL CONTACT



BIG-PLUS®

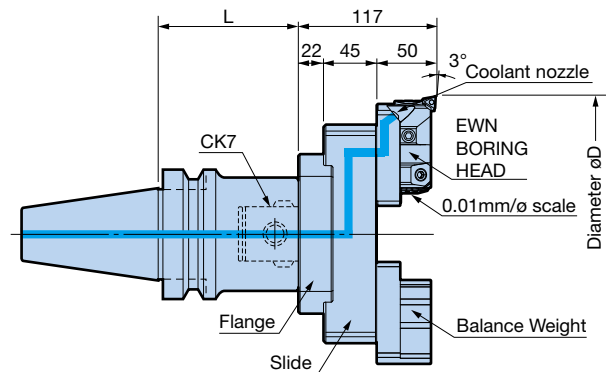
Center through

Vc Max.
1,000m/min

EWN200 BORING HEAD (for finishing and large diameters)

- Each component is securely fastened for safety.
- Coolant nozzles for secure coolant supply to the cutting edge.

[Standard type]



BIG-PLUS (BBT Shank) tools can be used on both BIG-PLUS spindles and conventional BT spindles.

CK SHANK (BBT BT DV HSK BIG CAPTO)			Diameter ϕD	Flange		Slide		EWN BORING HEAD		Balance Weight		Insert
Model	L	Weight (kg)		Model	Weight (kg)	Model	Weight (kg)	Model	Weight (kg)	Model	Weight (kg)	
BBT50-CKB7- 93 (BT50) -183 -243	93	5.6	200 - 270	FLN135 (FLN135/90)	2.76	SLN200-270	3.8	EWN200 With ENH7-1 Insert Holder	1.44	BWN200FB	1.44	TC11
	183	9.9	270 - 340			SLN270-340	5.5					
	243	12.7	340 - 410			SLN340-410	7.2					
			410 - 480			SLN410-480	8.9					
			480 - 550			SLN480-550	10.6					
			550 - 620	FLN220 (FLN220/90)	4.00	SLN550-620 ※	12.3					
			620 - 690			SLN620-690 ※	14.0					
			690 - 760			SLN690-760 ※	15.7					
			760 - 830			SLN760-830 ※	17.4					

1. ENH7-1 Insert Holder is included.
2. Inserts must be ordered separately.
3. Center through coolant line is available, except for ※ marked models.
4. Cutting edge and drive keys are aligned in the same direction.
(It becomes 90° offset when the FLN135/90 or FLN220/90 flange is used.)



A91



A97

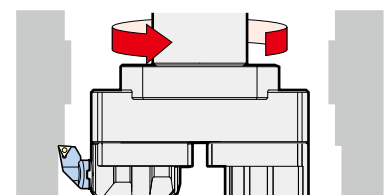
Holders **A75**Spare parts **A102**

Insert Holder

Standard Accessory		Optional Accessories			
ENH7-1	ENH7-2	ENH7-3	ENH7-1J (for recessing)	ENH7-1F (for diamond inserts)	ENH7-1S (for square inserts)
	+25/ ϕ	+50/ ϕ	Max. depth Max.0.6	0°	45°
	Insert TC11			Insert CC07	Insert SC07

Back boring available

Reverse



※ ENH7-2, 7-3 only can be used.